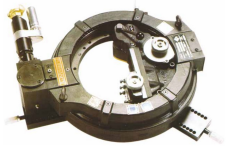
IKM Testing AS



Unit No. FF-26

FLANGE FACING MACHINE

Dimensions

Length(mm).....:	790	Width(mm)......:	440	Height(mm)....:	740
Weight (kg).....:	85				
Equipment Weight - (kg).:	50				
Lifting/ Transportation.:	Transport in costumed storage/shipping box				

Type

Item type.....:	Flange facing machine		
Fabricator.....:	Silk		
Model.....:	AX-012		
Serial no.....:	9944		
Mounting (ID / OD)....:	External (OD)		
Min. gripping dia. pipe (Ø mm)	102		
Max. gripping dia. pipe (Ø mm)	305		
Min. facing diameter (mm)	0	Max. facing diameter (mm)	305
Flange type.....:	FF,RF,RTJ,Hub,Compact Flange		
Tool Travel Post (mm)...:	38		

Connections

Air supply (P@Q).....:	2,26 m3/m (80 scfm) @ 75 PSI (5bar) Air Motor : 0,66 kW (0,85 Hp)

Additional information

Equipment / Functions...: An externally mounted flange facing machine for all types of flange facing, seal groove machining, weld preparation and counter boring.

- Lightweight precision constrution
- Preloaded cross roller drive
- Geared continuous groove facing feeds
- Swivel tool post for groove machining