



## FLANGE FACING MACHINE

### Dimensions

Length(mm).....:	810	Width(mm).....:	560	Height(mm).....:	300
Weight - (kg).....:	82				
Lifting/ Transportation.....:	Transport in costumed storage/shipping box				

### Type

Description.....:	Flange facing machine				
Fabricator.....:	Wachs				
Model.....:	FF313				
Serial no.....:	9143				
Mounting (ID / OD).....:	Internal (ID)				
Min. gripping dia. pipe (Ø mm).....:	76				
Max. gripping dia. pipe (Ø mm).....:	330				
Min. facing diameter (mm).....:	76	Max. facing diameter (mm).....:	330		
Flange type.....:	FF,RF,RTJ,Hub				

### Connections

Air supply (P@Q).....:	1,72 m3/min @ 90 PSI (6,2bar)
	Air Motor : 0,8kW (1,1 Hp)

### Power supply

Hydraulic Supply.....:	30 ltr/min @ 103 bar
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### Additional information

Equipment / Functions.....: Mobile ID-mounted machining tool that can machine, joint and prepare pipe and tubing for welding.

Wachs FF series flange facers are based on the powerful and versatile SDB series of bevelers. Simple to operate, they mount to the pipe ID and are selfcentering. Specify the SDB conversion kit to add bevel, facing and counterbore capabilities.

- Fast, easy setup – self-centering design
- Simple operation, light-weight and compact
- Record groove, RMS 500, 250, 125
- Converts to SDB beveler series with optional SDB conversion kit