



## FLANGE FACING MACHINE

### Dimensions

Length(mm).....	2300	Width(mm).....	1040	Height(mm).....	920
Weight (kg).....	2000				
Equipment Weight - (kg).....	1815				
Lifting/ Transportation.....	Transport in costumed storage/shipping box				

### Type

Item type.....	Flange facing machine				
Fabricator.....	Climax				
Model.....	FF8200				
Serial no.....	12072				
Mounting (ID / OD).....	Internal (ID),External (OD)				
Min. gripping dia. pipe (Ø mm).....	1143				
Max. gripping dia. pipe (Ø mm).....	4800				
Min. facing diameter (mm).....	1143	Max. facing diameter (mm).....	5000		
Flange type.....	FF,RF,RTJ,Hub				
Tool Travel Post (mm).....	101				

### Connections

Air supply (P@Q).....	1,72 m <sup>3</sup> /m @ 90 PSI (6,2 bar)
	Air Motor : 2,6 kW (3,5 Hp)

### Power supply

Hydraulic Supply.....	37,9 ltr/min @ 83bar (7,46 kW)
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### Additional information

Equipment / Functions.....	Can be mounted both ID and OD. Machine weight ID : 1814,4 Kg Machine weight ID with mill : 1882,4 Kg Machine weight OD : 1712,3 Kg Machine weight ID with mill : 1780,4 Kg
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Can be used to make ring joint, ring grooves & raised face flanges. Expansion kit must be used with dimensions over 96"